



## Material - ISO 4382 CuPb9Sn5

**Standard Specification for Cast Copper Alloys** 

Group - Non-Ferrous Copper Alloy

Sub Group - ISO 4382 Cast Copper Alloys

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

**Grade Belongs to the Industry - Casting** 

Chemical Composition			Heat Treatment	
Aluminium	Al %	0.010 max.	As-Cast	
Iron	Fe %	0.250 max.		
Manganese	Mn %	0.200 max.		
Nickel	Ni %	2.000 max.		
Phosphorus	P %	0.100 max.		
Lead	Pb %	8.000 - 11.000		
Sulphur	S %	0.100 max.		
Antimony	Sb %	0.500 max.		
Silicon	Si %	0.010 max.	Mechanical Properties	
Tin	Sn %	4.000 - 6.000	Tensile Strength in Mpa	160 - 230
Zinc	Zn %	2.000 max.	Yield Strength in Mpa	60 - 130
Copper	Cu %	Balance	Elongation in %	5 - 9
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in HB	55 - 250
-	-	-	Impac <mark>t in Joule</mark>	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
LB4	BS	British	Casting	
935B	AS	Australia	Ingot and Casting	
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-	-	-	-	
-	-	-	-	
-	-	-	-	
-	-	-	-	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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